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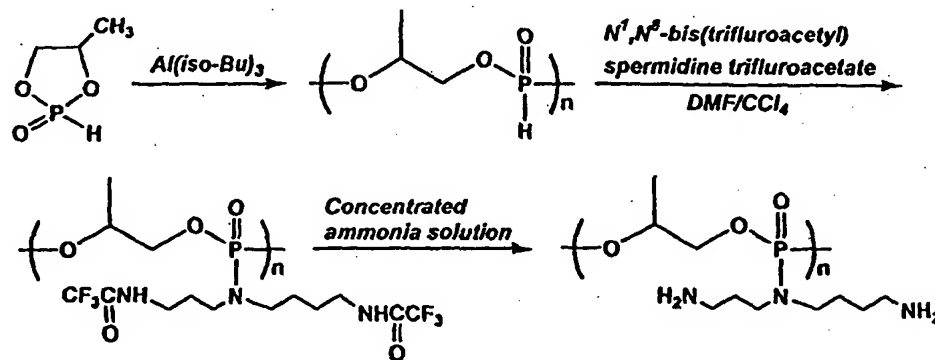
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For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.(54) Title: BIODEGRADABLE POLYPHOSPHORAMIDATES FOR CONTROLLED RELEASE OF BIOACTIVE SUB-
STANCES

(57) Abstract: The present invention is directed to a series of new polycationic biodegradable polyphosphoramidates. Process for making the polymers, compositions containing these polymers and bioactive ligands to enhance the cellular uptake and intracellular trafficking, articles and methods for delivery of drugs and genes using these polymers are described. A gene delivery system based on these polymers is prepared by complex coacervation of nucleic acid (DNA or RNA) with polymers. Targeting ligands and molecules that could facilitate gene transfer can be conjugated to polymers to achieve selective and enhanced gene delivery. The current invention also provides a complex composition with buffering capacity.

WO 03/000776 A1

5 **BIODEGRADABLE POLYPHOSPHORAMIDATES FOR CONTROLLED
RELEASE OF BIOACTIVE SUBSTANCES**

 This application claims the benefit of U.S. Provisional Application Serial No.
60/290,833 filed May 14, 2001, the teachings of which are incorporated herein by
10 reference.

BACKGROUND OF THE INVENTION

1. Field of the Invention

 The present invention generally relates to biodegradable polymer compositions, in
15 particular those containing both phosphoester linkages in the polymer backbone and
chargeable groups linked to the backbone through a P-N bond. The polymers of the
invention are useful for drug and gene delivery, particularly as carriers for gene therapy
and for the delivery of protein drugs.

20 2. Background

 Gene therapy has been progressively developed with the hope that it will be an
integral part of medical modalities in the future. Gene delivery system is one of the key
components in gene medicine, which directs the gene expression plasmids to the specific
locations within the body. The control of gene expression is achieved by influencing the
25 distribution and stability of plasmids *in vivo* and the access of the plasmids to the target
cells, and affecting the intracellular trafficking steps of the plasmids (*Mahato, et al.,*
1999, Pharmaceutical perspectives of nonviral gene therapy, Adv. Genet. 41: 95-156).
An ideal gene delivery carrier should be bioabsorbable, non-toxic, non-immunogenic,
stable during storage and after administration, able to access target cells, and efficient in
30 aiding gene expression. As many studies demonstrated, the limitations of viral vectors
make synthetic vectors an attractive alternative. Advantages of non-viral vectors include
non-immunogenicity, low acute toxicity, versatility, reproducibility and feasibility to be

produced on a large scale. Cationic liposome and cationic polymers are the two major types of non-viral gene delivery carriers. Cationic lipids self assemble into organized structures include micelles, planar bilayer sheets, and lamellar vesicles. Through the condensation process, liposomes and cationic polymers form complexes with DNA due to charge interaction. A large variety of liposomal compositions have been developed for gene delivery (*Chesnoy and Huang, 2000, Structure and function of lipid-DNA complexes for gene delivery, Annu. Rev. Biophys. Biomol. Struct. 29: 27-47*). An effective liposome vector generally composed of a positively charged lipid (e.g. cationic derivatives of cholesterol and diacyl glycerol, quaternary ammonium detergents, lipid derivatives of polyamines, etc.) and a neutral helper lipid (e.g. dioleoyl phosphatidylethanolamine (DOPE) or dioleoyl phosphatidylcholine (DOPC)). Despite early excitement, there are serious limitations to most cationic lipid systems. Several observations have suggested that liposomal systems are relatively unstable after the administration. Significant toxicity upon repeated use has been shown to be associated to liposomal vectors, especially the fusogenic phospholipid (neutral lipid), include the down regulation of PKC dependent immunomodulator synthesis, macrophage toxicity, neurotoxicity and acute pulmonary inflammation (*Filion and Phillips, 1998, Major limitations in the use of cationic liposomes for DNA delivery, Int. J. Pharm. 162: 159-170*).

Because of the limitations of viral vectors, cationic lipids, cationic polymers as the basis of gene delivery systems have gained increasing attention recently. A number of polycations have been reported to effect transfection of DNA, including poly-L-lysine, poly-L-ornithine, poly(4-hydroxy-L-proline ester), polyiminocarbonate containing cyclodextrin, poly[α -(4-aminobutyl)-L-glycolic acid], polyamidoamines, polyamidoamine dendrimers, chitosan, polyethylenimine, poly(2-dimethylaminoethyl methacrylate), etc. Significant progress has been made in the development of polymer based systems, especially biodegradable polymers that have lower toxicity and can mediate gene transfection via condensing DNA into small particles and protecting DNA from enzymatic degradation. Nevertheless, searching for a safer and more efficient gene carrier still remains a major challenge in the field of non-viral gene delivery.

SUMMARY OF THE INVENTION

The invention provides positively chargeable biodegradable polymers that comprises at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage, e.g., a P-N bond.

The invention further provides positively chargeable biodegradable polymer compositions comprising:

- (a) at least one biologically active substance; and
- (b) A positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.

The invention additionally provides a method of preparing a positively chargeable biodegradable polymers. The method comprising the steps of:

- polymerizing at least two monomers to form a polymer with at least one phosphoester linkage in the polymer backbone;
- reacting the polymer with a primary or secondary amine having a positively chargeable group or a substituent that can be functionalized to a positively chargeable group under conditions conducive to the formation of a positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.

The invention provides a method of preparing a positively chargeable biodegradable polymer composition. The method comprises the steps of:

- providing a positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer-backbone and at least one positively chargeable

group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.

- contacting the positively chargeable biodegradable polymer with a biologically active substance under conditions conducive to the formation of a complex, e.g., a composition, comprising the positively chargeable biodegradable polymer and the biologically active substance.

The invention also provides for the controlled release of a biologically active substance. The method comprises the steps of:

- providing a positively chargeable biodegradable polymer composition comprising:
- (a) at least one biologically active substance; and
 - (b) A positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage;

contacting the composition with a biological fluid, cell or tissue under conditions conducive to the delivery of at least a portion of the biologically active substance to the biological fluid, cell or tissue.

- The invention further provides methods for gene transfection using the controlled release methods and the positively chargeable biodegradable polymer composition comprising a DNA sequence, a gene or a gene fragment, to deliver a DNA sequence, a gene or a gene fragment to a specified tissue target in a patient. Gene transfection methods of the invention are suitable for use in treatment of any disease or disorder which is currently treatable by gene therapy or is contemplated as a disease or disorder suitable for treatment by gene therapy in the for future. Gene transfection methods of the invention comprise the steps of

- providing a positively chargeable biodegradable polymer composition comprising:
- (a) at least one DNA fragment, gene or gene fragment; and
 - (b) a positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one

positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage;

- contacting the composition with a biological fluid, cell or tissue under conditions conducive to the delivery of at least a portion of the DNA sequence, gene or gene fragment to the biological fluid, cell or tissue.

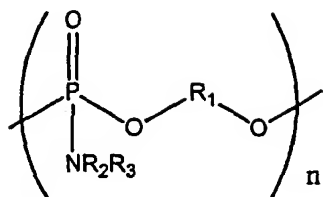
BRIEF DESCRIPTION OF THE DRAWINGS:

- Figure 1. Synthesis scheme of P5-SP;
- 10 Figure 2. Gel permeation chromatograph of P5-SP;
- Figure 3. Structures of P5-SP, P5-BA, P5-DMA, P5-DEA and P5-TMA;
- Figure 4. Cytotoxicity of PPAs in COS-7 Cells as compared with PEI and PLL;
- Figure 5. Gel electrophoretic analysis of the complexation of PPAs with DNA;
- Figure 6. *In vitro* transfection efficiency of PPA-DNA coacervates in HEK 293 cells;
- 15 Figure 7. *In vitro* transfection efficiency of P5-SP-DNA coacervates in HEK 293 cells at different charge ratios (+/-);
- Figure 8. Transfection of several cell lines using different polymeric carriers and PRE-Luciferase as a model plasmid. P5-SP-DNA coacervates are tested with different charge ratios (5 and 10 for CaCo-2 cells, HeLa cells and HUH 7
- 20 cells; 7.5 and 10 for HEK293 cells, COS-7 cells and HepG2 cells); and
- Figure 9. Transfection mediated by PPA-SP/PPA-DMA mixtures at different molar ratios in COS-7 cells and HeLa cells compared with PPA-SP and PPA-DMA alone.

25 DETAILED DESCRIPTION OF THE INVENTION

This invention discloses a new class of cationic biodegradable polymers containing phosphoester group in the backbone and chargeable groups linked to the backbone through a phosphoramidate linkage, e.g., a P-N bond. The biodegradable polyphosphoramidate of the invention comprise the recurring monomeric units shown in

30 the Formula I:

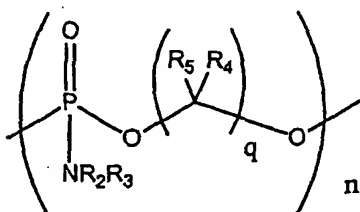


FORMULA I

wherein:

- 5 R_1 is a divalent organic moiety that is aliphatic, aromatic or heterocyclic;
 R_2 and R_3 are each independently selected from the group consisting of hydrogen, alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl;
 each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more positively chargeable functional groups (e.g. primary amino group, secondary amino
 10 group, tertiary amino group and quaternary amino group, etc.); and
 n is 5 to 2000.

Particularly preferred polymers according to formula I include polymers of formula II:



15

FORMULA II

wherein:

- n , R_2 and R_3 are as defined in Formula I;
 R_4 and R_5 are independently selected from the group consisting of hydrogen,
 20 alkyl, cycloalkyl, alkoxy, aryl, heteroaryl, heteroalicyclic, aralkyl, a steroid derivative; and
 q is an integer from about 1 to about 5.

Preferred positively chargeable biodegradable polymers of the invention are capable of forming a complex with biologically active substances. Preferred biologically active substances include DNA, RNA, proteins, small molecule therapeutics, and the like.

5 Other preferred positively chargeable biodegradable polymers of the invention include polymers capable of complexing 20-60% by weight of a biologically active substance such as DNA, RNA, proteins, small molecule therapeutics, and the like.

Furthermore, preferred positively chargeable biodegradable polymers of the
10 invention include polymers having between about 5 and about 2,000 phosphoramidate groups, more preferably between about 10 and about 1500 phosphoramidate groups, and particularly preferred are polymers having between about 20 and 1000 phosphoramidate groups. Also preferred are polymers having a molecular weight of between about 1000 and 500,000, more preferably having a molecular weight of between about 2000 and
15 200,000, particularly preferable are polymers having a molecular weight of between about 2000 and 100,000.

In additional preferred embodiments, positively chargeable biodegradable polymers of the invention further comprise one or more groups that facilitate intracellular
20 or extracellular delivery of a biologically active substance. Preferred groups for facilitating intracellular delivery of a biologically active substance include a lysosomalytic agent, an amphiphilic peptide, a steroid derivative, and the like.

In preferred embodiments, the biodegradable polyphosphoramidate polymers of the
25 invention, including polymers according to Formula I or Formula II, are biocompatible before and upon degradation.

In preferred embodiments, the biologically active substance is negatively charged. Preferred biologically active substances include anionic groups such as phosphate groups,
30 carboxylate groups, sulfate groups and other negatively charged bio-compatible groups.

In another embodiment, the invention features a coacervate system useful for the delivery of bioactive macromolecules comprising the biodegradable polymer of Formula I.

5 In another embodiment, the invention features polymer conjugates comprising polymers of Formula I and bioactive ligands that could facilitate cell uptake and *intracellular trafficking steps*.

In another embodiment of the invention, coacervate systems useful for delivery of
10 nucleic acids (DNA or RNA) and/or protein drugs and comprise the biodegradable polymer of Formula I or the above-described polymer conjugates are described.

In a further embodiment, the invention contemplates a process of making polymeric coacervates for delivery of protein drugs or nucleic acid.

15

This invention also describes a number of procedures for preparing the biodegradable polymers described above.

The biodegradable polymers could be copolymers having one or several different
20 monomeric recurring units described in Formula I.

A lipophilic moiety, e.g. a group bearing cholesterol structural or lipid, could be conjugated to the carriers to enhance the interaction between complexes and cell membrane therefore facilitates cell uptake.

25

An endolysosomal agent, e.g. an amphiphilic peptide, could be conjugated to the carriers to enhance the endosomal escape after cell uptake step.

A nucleus localization signal could be conjugated to the carriers to facilitate the
30 nucleus translocation.

It is a discovery of the present invention that nucleic acid molecules of various chain lengths can complex with these biodegradable polymers of Formula I in aqueous conditions to form coacervates or solid microparticles ranging from submicron to microns in size. These coacervates containing nucleic acids, when appropriately targeted, can
5 transfect cells with phagocytic activity.

According to the present invention, other molecules, especially those carry charges and have relatively higher molecular weights could also be incorporated into the complexes/coacervates.

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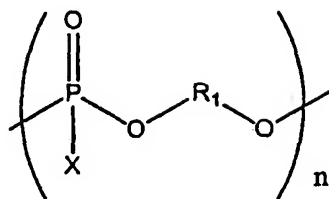
In a further embodiment, the invention contemplates a process of making polymeric coacervates for delivery of bioactive macromolecules.

In yet another embodiment, the invention comprises articles comprising one or several
15 different polymers with structures shown in Formula I and bioactive substances, e.g. nucleic acids and other negatively charged macromolecules for sustained release of these bioactive substances in-vivo and/or in-vitro. Additionally, the bioactive substances can be released in a controlled, sustained manner either an intracellular and extracellular manner.

20

In a still further embodiment, the invention contemplates a process for preparing biodegradable polyphosphoramidates, which comprises a step of reacting a polymer shown in Formula III, wherein X is a halogen and R^1 is as defined in Formula I, with a primary or secondary amine having a general structure as R^2R^3NH , wherein R_2 and R_3 are
25 each independently selected from the group consisting of hydrogen, alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl wherein each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more positively chargeable functional groups (e.g. primary amino group, secondary amino group, tertiary amino group and quaternary amino group, etc.).

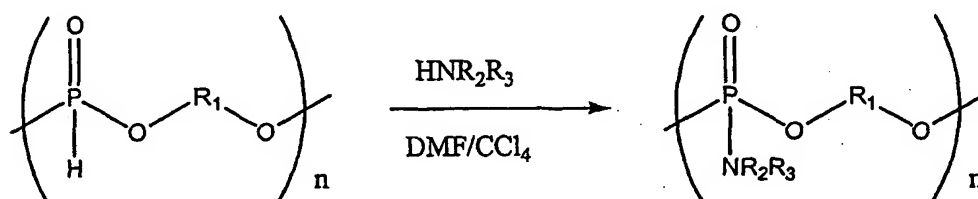
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FORMULA III

In specific embodiments, one or more charged groups that are present in R_2 or R_3 are capable of reacting with a P-halogen bond. Preferably, such reactive positively chargeable groups are protected using standard organic chemistry protecting group techniques to prevent reaction of such groups with the P-X bond. The protected primary or secondary amine, R_2R_3NH , is then reacted with the polymer of Formula III where X is a halogen. In particularly preferred embodiments, reactive positively chargeable groups include primary or secondary amine groups which are protected using standard amine protection methodologies.

In other preferred embodiments, phosphoramidate polymers of the invention can be prepared by formation of a P-N linkage by reacting a polymer of Formula II wherein X is hydrogen with a primary or secondary amine in a polar aprotic solvent mixture such as DMF/ CCl_4 to Scheme 1.



Scheme 1.

The biodegradable polymeric system described in the present invention achieves sustained and localized delivery of one or more therapeutic agents to a designated biological tissue or site in a patient. In particular, the polymeric system of the invention achieve sustained and localized delivery of one or more genes in skeletal muscles or

intradermally and achieve a higher gene transfer efficiencies than other plasmid delivery systems currently under investigation. The biodegradable polymeric carriers described in the present invention achieve gene transfer efficiencies *in vitro* and *in vivo* that are superior to other polycationic carriers currently under investigation.

5

The polyphosphoramidate carriers of the present invention typically offer the following advantages over other biodegradable carriers described in the literatures and patents:

10

Polyphosphoramidate polymers of the invention are biodegradable wherein the polymers have a cleavable backbone, either hydrolytically or enzymatically. The two most effective polymeric carriers currently available, PEI and various dendrimeric materials, are not biodegradable and their fate, *in vivo*, after administration is still unclear.

15

Polyphosphoramidate polymers of the invention are biocompatible before, during and after biodegradation. Biodegradation breakdown products are typically non-toxic. The polyphosphoramidate polymers of the invention are less cytotoxic than poly-L-lysine, PEI and liposome compositions *in vitro*. In a preferred embodiment, polymers of Formula I are degraded to phosphate, 1,2-propanediol and amines R^2R^3NH . By prudent selection of the side chains, the polymer potentially has minimal toxicity before and upon degradation.

20

Polyphosphoramidate polymers described in the present patent have higher molecule weight than most other biodegradable carriers reported in the literatures whose number average molecular weights are in the range of 3,000 to 9,000. The biodegradable polymers described here generally have number average molecular weights in the range of 10,000 to 500,000. Higher molecular weight of the polymeric carriers generally increases the binding capacity of the carriers such that the polymers of the invention typically exhibit superior uptake of DNA and protein.

30

The structures of polyphosphoramidate polymers are tailorable to have variable charged groups with different pKb, different charge density, molecular weight, hydrophilicity/hydrophobicity balance to optimize the transfection activity of the carriers. An endolysosomal agent, e.g. an amphiphilic peptide, may be conjugated to the carriers to enhance the endosomal escape after cell uptake step. A lipophilic moiety, e.g. a group bearing cholesterol structural or lipid, may be conjugated to the carriers to enhance the interaction between complexes and cell membrane therefore facilitate cell uptake. A nucleus localization signal could be conjugated to the carriers to facilitate the nucleus translocation.

10

Polyphosphoramidates suitable for use in the invention may be modified to comprise one or more specific ligands conjugated to the side chain or as a side chain group to enhance the cellular uptake of one or more bioactive molecules (nucleic acids and proteins) dispersed in carrier polymer and/or achieve tissue/cell specific delivery of the bioactive cargo.

15

Polyphosphoramidate polymers suitable for use in the methods of the invention typically possess higher molecular weights than polymeric carriers disclosed in the art such that complexes/coacervates comprising the polyphosphoramidates of the invention are more stable than other polycationic materials with lower molecular weights.

20

Polyphosphoramidate polymers and compositions comprising at least one bioactive molecule and a polyphosphoramidate polymer are prepared by reproducible and easily scalable procedures.

25

An attractive coacervate delivery system requires a delicate balance among factors such as the simplicity of preparation, cost effectiveness, nucleic acids loading level, controlled release ability, storage stability, and immunogenicity of the components. The gene delivery system described here may offer advantages compared to other particulate delivery systems, including the liposomal system. The problems of instability, low loading level, and controlled release ability are better resolved with these polymeric

30

systems. Compared to other synthetic polymeric systems, such as the extensively studied polylactic/polyglycolic copolymers, the mild conditions of coacervate formulation are appealing. Unlike the solvent evaporation and hot-melt techniques used to formulate synthetic polymeric coacervates, complex coacervation requires neither contact with
5 organic solvents nor heat. It is also particularly suitable for encapsulating bio-macromolecules such as nucleic acids and proteins not only through passive solvent capturing but also by direct charge-charge interactions.

Targeting ligands can be directly bound to the surface of the coacervates.
10 Alternatively, such ligands can be conjugated to the polymeric carriers to form molecular conjugates, which then complex with nucleic acids and/or proteins. Targeting ligands according to the present invention are any molecules, which bind to specific types of cells in the body. These may be any types of molecules for which a cellular receptor exists. Preferably the cellular receptors are expressed on specific cell types only. Examples of
15 targeting ligands that may be used are hormones, antibodies, cell-adhesion molecules, oligosaccharides, drugs, and neurotransmitters.

The method of the present invention involves a coacervation process described in US Patent 5,972,707 (Roy, et al., 1999, Gene Delivery System) and US Patent 6,025,337
20 (Truong, et al., 2000, Solid Microparticles for Gene Delivery). The process is optimized in this invention to best suit the complexation of nucleic acids and biodegradable carriers of Formula I.

It is a discovery of the present invention that different polymers with different charged
25 groups, e.g. different amino groups with a wide range of acidity (pK_b), could be included into one coacervate/complex system for the intracellular delivery. Such a system could offer buffering capacity similar to that of PEI.

Polyphosphoramidates suitable for use in the methods of the present invention
30 include any and all different single pure isomers and mixtures of two or more isomers. The term isomer is intended to include diastereoisomers, enantiomers, regioisomers,

structural isomers, rotational isomers, tautomers, and the like. For compounds which contain one or more stereogenic centers, e.g., chiral compounds, the methods of the invention may be carried out with a enantiomerically enriched compound, a racemate, or a mixture of diastereomers. Preferred enantiomerically enriched compounds have an
5 enantiomeric excess of 50% or more, more preferably the compound has an enantiomeric excess of 60%, 70%, 80%, 90%, 95%, 98%, or 99% or more.

Polyphosphoramidates suitable for use in the methods of the present invention include any and all molecular weight distribution profiles, i.e., polymers having a M_w , or
10 M_n of between 1 and about 50, more typically a M_w , or M_n between about 1.2 and about 10. Moreover, polyphosphoramidates of the invention have a polydispersity index of between about 1 and about 5.

As also discussed above, typical subjects for administration in accordance with
15 the invention are mammals, such as primates, especially humans.

Biodegradable polymers differ from non-biodegradable polymers in that they can be degraded during *in vivo* therapy. This generally involves breaking down the polymer into its monomeric subunits. In principle, the ultimate hydrolytic breakdown products of
20 polymers suitable for use in the methods of the present invention should be biocompatible, non-toxic and easily excreted from a patient's body. However, the intermediate oligomeric products of the hydrolysis may have different properties. Thus, toxicology of a biodegradable polymer intended for implantation or injection, even one synthesized from apparently innocuous monomeric structures, is typically determined
25 after one or more toxicity analyses.

The biodegradable polymer of the invention is preferably sufficiently pure to be biocompatible itself and remains biocompatible upon biodegradation. "Biocompatible" is defined to mean that the biodegradation products and/or the polymer itself are nontoxic
30 and result in only minimal tissue irritation when instilled in the bladder or transported or otherwise localized to other tissues within a patient.

It will be appreciated that the actual preferred amounts of therapeutic agent or other component used in a given composition will vary according to the therapeutic agent being utilized including the polymer system being employed, the mode of application, the particular site of administration, etc. Optimal administration rates for a given protocol of administration can be readily ascertained by those skilled in the art using conventional dosage determination tests conducted with regard to the foregoing guidelines.

As used herein, "alkyl" is intended to include branched, straight-chain and cyclic saturated aliphatic hydrocarbon groups including alkylene, having the specified number of carbon atoms. Examples of alkyl include, but are not limited to, methyl, ethyl, n-propyl, i-propyl, n-butyl, s-butyl, t-butyl, n-pentyl, and s-pentyl. Alkyl groups typically have 1 to about 16 carbon atoms, more typically 1 to about 20 or 1 to about 12 carbon atoms. Preferred alkyl groups are C₁-C₂₀ alkyl groups, more preferred are C₁₋₁₂-alkyl and C₁₋₆-alkyl groups. Especially preferred alkyl groups are methyl, ethyl, and propyl.

As used herein, "heteroalkyl" is intended to include branched, straight-chain and cyclic saturated aliphatic hydrocarbon groups including alkylene, having the specified number of carbon atoms and at least one heteroatom, e.g., N, O or S. Heteroalkyl groups will typically have between about 1 and about 20 carbon atoms and about 1 to about 8 heteroatoms, preferably about 1 to about 12 carbon atoms and about 1 to about 4 heteroatoms. Preferred heteroalkyl groups include the following groups. Preferred alkylthio groups include those groups having one or more thioether linkages and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkylthio groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred alkylsulfinyl groups include those groups having one or more sulfoxide (SO) groups and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkylsulfinyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred alkylsulfonyl groups include those groups having one or more sulfonyl (SO₂) groups and from 1 to about 12 carbon atoms, more preferably from 1 to

about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms.

Alkylsulfonyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred aminoalkyl groups include those groups having one or more primary, secondary and/or tertiary amine groups, and from 1 to about 12 carbon atoms, more preferably from 1 to

5 about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms.

Aminoalkyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred.

As used herein, "heteroalkenyl" is intended to include branched, straight-chain and cyclic saturated aliphatic hydrocarbon groups including alkenylene, having the
10 specified number of carbon atoms and at least one heteroatom, e.g., N, O or S. Heteroalkenyl groups will typically have between about 1 and about 20 carbon atoms and about 1 to about 8 heteroatoms, preferably about 1 to about 12 carbon atoms and about 1 to about 4 heteroatoms. Preferred heteroalkenyl groups include the following groups. Preferred alkylthio groups include those groups having one or more thioether linkages
15 and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkenylthio groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred alkenylsulfinyl groups include those groups having one or more sulfoxide (SO) groups and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1
20 to about 6 carbon atoms. Alkenylsulfinyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred alkenylsulfonyl groups include those groups having one or more sulfonyl (SO₂) groups and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkenylsulfonyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred.
25 Preferred aminoalkenyl groups include those groups having one or more primary, secondary and/or tertiary amine groups, and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Aminoalkenyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred.

30

As used herein, "heteroalkynyl" is intended to include branched, straight-chain and cyclic saturated aliphatic hydrocarbon groups including alkynylene, having the specified number of carbon atoms and at least one heteroatom, e.g., N, O or S.

Heteroalkynyl groups will typically have between about 1 and about 20 carbon atoms and
5 about 1 to about 8 heteroatoms, preferably about 1 to about 12 carbon atoms and about 1 to about 4 heteroatoms. Preferred heteroalkynyl groups include the following groups. Preferred alkynylthio groups include those groups having one or more thioether linkages and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkynylthio groups having 1,
10 2, 3, or 4 carbon atoms are particularly preferred. Preferred alkynylsulfinyl groups include those groups having one or more sulfoxide (SO) groups and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkynylsulfinyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred alkynylsulfonyl groups include those groups having one
15 or more sulfonyl (SO₂) groups and from 1 to about 12 carbon atoms, more preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Alkynylsulfonyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred. Preferred aminoalkynyl groups include those groups having one or more primary, secondary and/or tertiary amine groups, and from 1 to about 12 carbon atoms, more
20 preferably from 1 to about 8 carbon atoms, and still more preferably from 1 to about 6 carbon atoms. Aminoalkynyl groups having 1, 2, 3, or 4 carbon atoms are particularly preferred.

As used herein, "cycloalkyl" is intended to include saturated ring groups, having
25 the specified number of carbon atoms, such as cyclopropyl, cyclobutyl, cyclopentyl, or cyclohexyl. Cycloalkyl groups typically will have 3 to about 8 ring members.

In the term "(C₃₋₆ cycloalkyl)C₁₋₄ alkyl", as defined above, the point of attachment is on the alkyl group. This term encompasses, but is not limited to, cyclopropylmethyl,
30 cyclohexylmethyl, cyclohexylmethyl.

As used here, "alkenyl" is intended to include hydrocarbon chains of straight, cyclic or branched configuration, including alkenylene, and one or more unsaturated carbon-carbon bonds which may occur in any stable point along the chain, such as ethenyl and propenyl. Alkenyl groups typically will have 2 to about 12 carbon atoms, more
5 typically 2 to about 12 carbon atoms.

As used herein, "alkynyl" is intended to include hydrocarbon chains of straight, cyclic or branched configuration, including alkynylene, and one or more triple carbon-carbon bonds which may occur in any stable point along the chain, such as ethynyl
10 and propynyl. Alkynyl groups typically will have 2 to about 20 carbon atoms, more typically 2 to about 12 carbon atoms.

As used herein, "haloalkyl" is intended to include both branched and straight-chain saturated aliphatic hydrocarbon groups having the specified number of carbon atoms, substituted with 1 or more halogen (for example $-C_vF_w$ where $v = 1$ to 3
15 and $w = 1$ to $(2v+1)$). Examples of haloalkyl include, but are not limited to, trifluoromethyl, trichloromethyl, pentafluoroethyl, and pentachloroethyl. Typical haloalkyl groups will have 1 to about 16 carbon atoms, more typically 1 to about 12 carbon atoms.

20 As used herein, "alkoxy" represents an alkyl group as defined above with the indicated number of carbon atoms attached through an oxygen bridge. Examples of alkoxy include, but are not limited to, methoxy, ethoxy, n-propoxy, i-propoxy, n-butoxy, 2-butoxy, t-butoxy, n-pentoxy, 2-pentoxy, 3-pentoxy, isopentoxy, neopentoxy, n-hexoxy,
25 2-hexoxy, 3-hexoxy, and 3-methylpentoxy. Alkoxy groups typically have 1 to about 16 carbon atoms, more typically 1 to about 12 carbon atoms.

"Prodrugs" are intended to include any covalently bonded carriers which release the active parent drug according to formula I *in vivo* when such prodrug is administered
30 to a mammalian subject. Prodrugs of a compound are prepared by modifying functional

groups present in the drug compound in such a way that the modifications are cleaved, either in routine manipulation or *in vivo*, to the parent compound.

Combinations of substituents and/or variables are permissible only if such
5 combinations result in stable compounds. A stable compound or stable structure is meant to imply a compound that is sufficiently robust to survive isolation to a useful degree of purity from a reaction mixture, and formulation into an effective therapeutic agent.

As used herein, the term "aliphatic" refers to a linear, branched, cyclic alkane,
10 alkene, or alkyne. Preferred aliphatic groups in the poly(phosphoester-co-amide) polymer of the invention are linear or branched and have from 1 to 20 carbon atoms.

As used herein, the term "aryl" refers to an unsaturated cyclic carbon compound
with $4n+2$ electrons where n is a non-negative integer, about 5-18 aromatic ring atoms
15 and about 1 to about 3 aromatic rings.

As used herein, the term "heterocyclic" refers to a saturated or unsaturated ring
compound having one or more atoms other than carbon in the ring, for example, nitrogen,
oxygen or sulfur.
20

The polymers of the invention are usually characterized by a release rate of the
therapeutic agent *in vivo* that is controlled at least in part as a function of hydrolysis of
the phosphoester bond of the polymer during biodegradation. Additionally, the
therapeutic agent to be released may be conjugated to the sidechain of the
25 phosphoramidate repeat unit to form a pendant drug delivery system. Further, other factors
are also important.

The life of a biodegradable polymer *in vivo* also depends upon its molecular
weight, crystallinity, biostability, and the degree of cross-linking. In general, the greater
30 the molecular weight, the higher the degree of crystallinity, and the greater the
biostability, the slower biodegradation will be.

The therapeutic agent of the invention can vary widely with the purpose for the composition. The agent(s) may be described as a single entity or a combination of entities. The delivery system is designed to be used with therapeutic agents having high water-solubility as well as with those having low water-solubility to produce a delivery system that has controlled release rates. The terms "therapeutic agent" and "biologically active substance" include without limitation, medicaments; vitamins; mineral supplements; substances used for the treatment, prevention, diagnosis, cure or mitigation of disease or illness; or substances which affect the structure or function of the body; or pro-drugs, which become biologically active or more active after they have been placed in a predetermined physiological environment.

Non-limiting examples of useful therapeutic agents and biologically active substances include the following expanded therapeutic categories: anabolic agents, antacids, anti-asthmatic agents, anti-cholesterolemic and anti-lipid agents, anti-coagulants, anti-convulsants, anti-diarrheals, anti-emetics, anti-infective agents, anti-inflammatory agents, anti-manic agents, anti-nauseants, anti-neoplastic agents, anti-obesity agents, anti-pyretic and analgesic agents, anti-spasmodic agents, anti-thrombotic agents, anti-uricemic agents, anti-anginal agents, antihistamines, anti-tussives, appetite suppressants, biologicals, cerebral dilators, coronary dilators, decongestants, diuretics, diagnostic agents, erythropoietic agents, expectorants, gastrointestinal sedatives, hyperglycemic agents, hypnotics, hypoglycemic agents, ion exchange resins, laxatives, mineral supplements, mucolytic agents, neuromuscular drugs, peripheral vasodilators, psychotropics, sedatives, stimulants, thyroid and anti-thyroid agents, uterine relaxants, vitamins, antigenic materials, and prodrugs.

Specific examples of useful therapeutic agents and biologically active substances, i.e., bioactive molecules, from the above categories include: (a) anti-neoplastics such as androgen inhibitors, antimetabolites, cytotoxic agents, immunomodulators; (b) anti-tussives such as dextromethorphan, dextromethorphan hydrobromide, noscapine, carbetapentane citrate, and chlophedianol hydrochloride; (c) antihistamines such as

chlorpheniramine maleate, phenindamine tartrate, pyrilamine maleate, doxylamine succinate, and phenyltoloxamine citrate; (d) decongestants such as phenylephrine hydrochloride, phenylpropanolamine hydrochloride, pseudoephedrine hydrochloride, and ephedrine; (e) various alkaloids such as codeine phosphate, codeine sulfate and morphine; 5 (f) mineral supplements such as potassium chloride, zinc chloride, calcium carbonates, magnesium oxide, and other alkali metal and alkaline earth metal salts; (g) ion exchange resins such as cholestyramine; (h) anti-arrhythmics such as N-acetylprocainamide; (i) antipyretics and analgesics such as acetaminophen, aspirin and ibuprofen; (j) appetite suppressants such as phenyl-propanolamine hydrochloride or caffeine; (k) expectorants 10 such as guaifenesin; (l) antacids such as aluminum hydroxide and magnesium hydroxide; (m) biologicals such as peptides, polypeptides, proteins and amino acids, hormones, interferons or cytokines and other bioactive peptidic compounds, such as hGH, tPA, calcitonin, ANF, EPO and insulin; (n) anti-infective agents such as anti-fungals, anti-virals, antiseptics and antibiotics; and (o) antigenic materials, particularly those useful in 15 vaccine applications.

Preferably, the therapeutic agent or biologically active substance is selected from the group consisting of DNA, polysaccharides, growth factors, hormones, anti-angiogenesis factors, interferons or cytokines, and pro-drugs. In a particularly preferred 20 embodiment, the therapeutic agent is a DNA vaccine comprising a DNA sequence encoding an antigen, a DNA sequence encoding a cytokine or a mixture of DNA sequences encoding an antigen and a cytokine.

The therapeutic agents are used in amounts that are therapeutically effective. 25 While the effective amount of a therapeutic agent will depend on the particular material being used, amounts of the therapeutic agent from about 1% to about 65% have been easily incorporated into the present delivery systems while achieving controlled release. Lesser amounts may be used to achieve efficacious levels of treatment for certain therapeutic agents.

30

In addition, the polymer composition of the invention can also comprise polymer blends of the polymer of the invention with other biocompatible polymers, so long as they do not interfere undesirably with the biodegradable characteristics of the composition. Blends of the polymer of the invention with such other polymers may offer even greater flexibility in designing the precise release profile desired for targeted drug delivery or the precise rate of biodegradability desired for structural implants such as for orthopedic applications. Examples of such additional biocompatible polymers include other polycarbonates; polyesters; polyorthoesters; polyamides; polyurethanes; poly(iminocarbonates); and polyanhydrides.

10

As a drug delivery device, the polymer compositions of the invention provide a polymeric matrix capable of sequestering a biologically active substance and provide predictable, controlled delivery of the substance. The polymeric matrix then degrades to non-toxic residues.

15

It will be understood, however, that the specific dose level for any particular patient will depend upon a variety of factors including the activity of the specific compound employed, the age, body weight, general health, sex, diet, time of administration, route of administration, and rate of excretion, drug combination (i.e., other drugs being administered to the patient), the severity of the particular disease undergoing therapy, and other factors, including the judgment of the prescribing medical practitioner.

A positively chargeable biodegradable polymer composition of the invention also may be packaged together with instructions (i.e. written, such as a written sheet) for treatment of a disorder as disclosed herein, e.g. instruction for treatment of a subject that is susceptible to or suffering from a disease or disorder which may be treated by administration of a bioactive molecule, e.g., therapeutic agent, dispersed in the positively chargeable biodegradable polymer composition.

30

A positively chargeable biodegradable polymer composition of the invention be administered parenterally, preferably in a sterile non-toxic, pyrogen-free medium. The drug, depending on the vehicle and concentration used, can either be suspended or dissolved in the vehicle. Advantageously, adjuvants such as local anesthetics,
5 preservatives and buffering agents can be dissolved in the vehicle. The term parenteral as used herein includes injections and the like, such as subcutaneous, intradermal, intravascular (e.g., intravenous), intramuscular, intrasternal, spinal, intrathecal, and like injection or infusion techniques, with subcutaneous, intramuscular and intravascular injections or infusions being preferred.

10

A positively chargeable biodegradable polymer composition of the invention also may be packaged together with instructions (i.e. written, such as a written sheet) for treatment of a disorder as disclosed herein, e.g. instruction for treatment of a subject that is susceptible to or suffering from inflammation, cellular injury disorders, or immune
15 system disorders.

The following examples are illustrative of the invention. All documents mentioned herein are incorporated herein by reference.

EXAMPLES:

The following examples are offered by way of illustration and are not intended to limit the invention in any manner.

5 Example 1. Synthesis and characterization of polyphosphoramidates**1.1 Synthesis of P5-SP (structure shown in Figure 3)**

The synthetic scheme of P5-SP is shown in Figure 1. Poly(4-methyl-2-oxo-2-hydro-1,3,2-dioxaphospholane) is synthesized according to the procedure described in the literature
10 (Biela T, Penczek S, and Slomkowski S, 1982, *Racemic and optimal active poly(4-methyl-2-oxo-2-hydro-1,3,2-dioxaphospholane): Synthesis and oxidation to the polyacids*. *Makromol. Chem. Rapid Commun.* 3: 667-671). Briefly, 2-hydroxy-4-methyl-1,3,2-dioxaphospholane (58g, 0.475mol) [freshly prepared according to Lucas' method (Lucas
HJ, Mitchell FW, Jr., and Scully CN, 1950, *Cyclic phosphites of some aliphatic glycols*.
15 *J. Am. Chem. Soc.* 72: 5491-5497) is polymerized in 200 ml of freshly dried CHCl_3 at room temperature for 48 hours. Polymerization is initiated with triisobutylaluminum (1wt%, 4ml of 15% solution in heptane). The polymer is obtained by precipitation into anhydrous benzene. This polymer become insoluble in chloroform after precipitation, but it is soluble in anhydrous DMF.

20

Poly(4-methyl-2-oxo-2-hydro-1,3,2-dioxaphospholane) (1.094 g, 8.9 mmol P-H groups) is dissolved in anhydrous DMF (10 ml). To this solution is added 5 ml of anhydrous CCl_4 and N',N'' -bis(trifluoroacetyl)spermidine trifluoroacetate (10.8 mmol, 4.9 g) in 10 ml of DMF using a syringe, followed by addition of 5 ml of anhydrous
25 triethylamine under ice-water bath. The reaction is performed at 0 °C for 30 minutes then at room temperature overnight. The resulted solution is concentrated and product is obtained by precipitating in water followed by drying under vacuum.

The resulted polymer is suspended in 30 ml of concentrated ammonia solution and the
30 mixture is stirred at 60 °C for 16 hours. The solution is concentrated and dialyzed against water overnight using a dialysis tubing with a MWCO of 7,500. P5-SP is

obtained after lyophilizing the dialyzed solution. The structure of P5-SP is confirmed by proton-NMR: δ (ppm): 1.35-1.4 (d, 3H), 1.5-1.7 (4H), 1.75-1.95 (2H), 2.65-2.95 (4H), 3.0-3.2 (4H), 3.75-4.15 (m, 2H), 4.35-4.65 (d, b, 1H). Figure 2 shows a typical chromatograph by gel permeation chromatography analysis of P5-SP. It is indicated that

5 P5-SP synthesized has a weight average molecular weight of 4.58×10^4 , and number average molecular weight of 3.14×10^4 (Polydispersity=1.46).

1.2 Synthesis of P5-DMA (structure shown in Figure 3)

To a solution of poly(4-methyl-2-oxo-2-hydro-1,3,2-dioxaphospholane) in anhydrous

10 DMF cooled with ice-water bath, was added 5mL of anhydrous CCl_4 and N,N-dimethylethylenediamine (20% excess to P-H) solution in, followed by addition of large excess of triethylamine. The reaction was performed at 0 °C for 30 minutes and at room temperature overnight. P5-DMA was obtained by dialysis against water using a dialysis member with a MWCO of 2,000.

15

To the solution of P5-DMA (100 mg) in 5ml of methanol was added CH_3I (1 ml) and the mixture was allowed to stay at room temperature overnight. The resulted solution was concentrated and precipitated into ether. P5-TMA was obtained as yellowish power. The number average molecular weight of P5-TMA was 2.62×10^4 as measured by GPC/LS/RI

20 method.

P5-BA, P5-DEA and P5-TMA (Structures are shown in Figure 3) are synthesized according to a similar procedure.

25 Example 2. Assay for the cytotoxicity of polyphosphoramidates (PPAs)

Cytotoxicity of polyphosphoramidates (P5-SP, P5-BA, P5-DMA, P5-DEA and P5-TMA) in comparison with other potential gene carriers [poly-L-lysine (PLL) and polyethylenimine (PEI)] is evaluated using the WST-1 dye reduction assay. COS-7 cells are seeded in a 96 well plate 24 hours before the assay at the density of 5×10^4 cells/well.

30 The cells are incubated for 4 hours with 100 μl of DMEM medium complemented with 10% fetal bovine serum (FBS) containing various PPAs, or PLL or PEI at different

concentrations ranging from 0 to 500 $\mu\text{g/ml}$. The medium in each well is replaced with 100 μl of fresh complete medium and cells are cultured for an additional 20 hrs. Ten microliters of WST-1 reagent (Roche Molecular Biochemicals) is added to each well and allowed reacting for 4 hrs at 37 $^{\circ}\text{C}$. The absorbance of the supernatant at 450 nm (use 5 655 nm as a reference wavelength) is measured using a microplate reader (Model 550, Bio-Rad Lab. Hercules, CA).

The assay results (Figure 4) indicate that polyphosphoramidates exhibit lower cytotoxicity in culture than widely used polycationic carrier, PLL and PEI. The LD_{50} of 10 PEI in this assay is 20 $\mu\text{g/ml}$, LD_{50} of PLL is 42 $\mu\text{g/ml}$, LD_{50} of P5-SP is 85 $\mu\text{g/ml}$, LD_{50} of P5-BA is 300 $\mu\text{g/ml}$, LD_{50} of DMA or DEA or TMA is well beyond 500 $\mu\text{g/ml}$. It is clear that PPAs have lower cytotoxicity than PLL and PEI. PPAs with tertiary amino group and quaternary amino groups have the lowest cytotoxicity in this assay.

15 **Example 3. Gel retardation assay for the DNA binding capacity of PPAs**

The formation of PPA-DNA coacervates is examined by their electrophoretic mobility on an agarose gel at various charge ratios of PPAs to plasmid DNA (Figure 5). No migration of the plasmid DNA occurred at charge ratio larger than 1.0 (P5-DMA, P5-DEA and P5-TMA) or 1.5 (P5-BA) or 2.0 (P5-SP). This lack of migration is due to 20 neutralization of the nucleic acid by PPAs, suggesting the polycationic nature of PPAs. PPAs with tertiary amino groups and quaternary amino groups appear to have higher DNA binding capacity at the same charge ratio.

25 **Example 4. Preparation of PPA-DNA coacervates and coacervates with chloroquine sulfate**

PPA is dissolved in saline at a concentration of 2-10 mg/ml . To this solution is added plasmid DNA dissolved in saline to yield desired N/P ratios, followed by brief vortexing, and the mixture is allowed to stand at room temperature for 30 minutes. The coacervates prepared according to this procedure are used directly for transfection study unless stated 30 otherwise. The efficiency of complexation of DNA is close to 100% when the N/P ratio is over 1.0 as revealed by gel electrophoretic mobility analysis.

Chloroquine sulfate (CQ) has been widely proven to be an effective reagent to disrupt lysosomes and enhance the transfection efficiency in many polycationic gene delivery systems. CQ is co-encapsulated into the coacervates simply by incorporating CQ into the PPA solution and then forming coacervates according to the same procedure. The CQ incorporated coacervates are used for *in vitro* transfection without further purification since the total amount of CQ added is still within the non-toxic concentration range.

Example 5. Transfection efficiency of PCEP-DNA complex in different cell lines

In vitro transfection of HEK 293 cells with PPA-DNA coacervates is evaluated using luciferase as a marker gene. Cells are seeded 24 hours prior to transfection into a 24-well plate (Becton-Dickinson, Lincoln Park, NJ) at a density of 8×10^4 per well with 1 ml of complete medium (DMEM containing 10% FBS, supplemented with 2 mM L-glutamate, 50 units/ml penicillin and 50 μ g/ml streptomycin). At the time of transfection, the medium in each well is replaced with 1 ml of serum free DMEM. PPA-DNA coacervates or PEI-DNA complexes or PLL-DNA complexes or Transfast™-DNA complexes are incubated with the cells for 3 hours at 37°C. The medium is replaced with 1 ml of fresh complete medium and cells are further incubated for 48 hours. All the transfection tests are performed in triplicate. After the incubation, cells are permeabilized with 200 μ l of cell lysis buffer (Promega Co., Madison, WI). The luciferase activity in cell extracts is measured using a luciferase assay kit (Promega Co., Madison, WI) on a luminometer (Lumat9605, EG&G Wallac). The light units (LU) are normalized against protein concentration in the cell extracts, which is measured using BCA protein assay kit (Pierce, Rockford, IL).

Figure 6 shows the transfection efficiency of PPA-DNA coacervates prepared from five different PPAs with 100 μ g/ml of CQ or without CQ, comparing with PEI, PLL and Transfast as gene carriers. Coacervates prepared with P5-SP in the presence of CQ result in the highest transfection efficiency, similar to the level obtained by Transfast-DNA complexes and PEI-DNA complexes. Other PPAs only show moderate transfection activity. It is also evident that CQ can enhance the transfection efficiency for about 4

times at a concentration of 40 µg/ml of CQ, transfection efficiency increases with dose and peaks at a dose of 80 µg/ml of CQ (data not shown). The following experiments are performed with 100 µg/ml of CQ incorporated in the coacervates.

- 5 As the gel electrophoresis analysis shows, at a +/- charge ratio of 1.0 (P5-DMA, P5-DEA and P5-TMA) or 1.5 (P5-BA) or 2.0 (P5-SP) and above, all the plasmid DNA added to the preparation mixture is complexed with PPAs. Coacervates prepared at different charge ratios are also examined for their abilities to transfect HEK293 cells (Figure 7). Although complete DNA incorporation occurs at charge ratio of 2.0 and above for P5-SP,
10 the highest level of gene transfection is observed when the coacervates are synthesized at the +/- charge ratios between 7.5 and above. Transfection efficiency slightly decreases when the charge ratio is 12.5 and above.

- The transfection efficiency is measured against five other cell lines using PPA-DNA
15 coacervates containing pRE-Luciferase plasmid (Figures 8). Like in HEK293 cells, the highest level of luciferase expression in CaCo-2 cells, HeLa cells, HuH-7 cells, COS-7 cells and HepG2 cells is also found to be at a +/- ratio between 5 and 10. The transfection efficiency in CaCO-2 cells, HeLa cells or HuH 7 cells is about 100 to 200 times higher than PLL mediated transfection, and 10 to 50 times lower than that obtained with PEI-
20 DNA complexes. Transfection efficiency in COS-7 cells or HepG2 cells is about 100 to 300 times higher than PLL mediated transfection and 2 folds lower than that obtained with PEI-DNA complexes.

Example 6. Gene transfection mediated by PPA mixtures

- 25 Complexes comprising plasmid DNA and PPA mixture were prepared according to a similar procedure as described in Example 4, except that PPA-SP and PPA-DMA were pre-mixed at different ratios before complexation with plasmid DNA. DNA-polymer complexes were formed by adding 50 µl of polymer solution containing varying amounts of polymer to 50 µl of vortexing pRE-luciferase (60 µg/ml, in 0.9% NaCl, pH
30 7.4) and vortexed for 15-30s. Complexes were allowed to form for 30 min at room temperature. The complexes were used for transfection study without further purification.

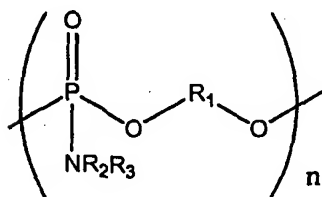
This is based on the hypothesis that complexes containing various types of amino groups would increase the buffering capacity, thus improve the intracellular delivery of the DNA to cytosol and nucleus. Transfection of COS-7 cells using PPA-SP (containing
5 primary amino group), PPA-DMA (containing tertiary amino group) or PPA-SP/PPA-DMA mixture showed that PPA-SP/PPA-DMA mixture mediated significantly higher levels of gene expression than either polymer alone (Figure 9, structures see Figure 3). Transfection was performed with 3 µg DNA per well. The charge ratio of total positive charges in PPA to negative charges in DNA was maintained at 9. Under optimal
10 condition (at a PPA-SP/PPA-DMA molar ratio of 4 to 9), transfection efficiency achieved by PPA-SP/PPA-DMA mixture was 20 and 160 times higher than PPA-SP and PPA-DMA mediated transfection, respectively.

This method of introducing polymeric carriers with different charged groups into
15 the same complexes represents a simple yet effective approach in developing polymeric gene carriers and understanding the mechanisms of polymer mediated gene transfer.

What is claimed is:

1. A positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.
2. A positively chargeable biodegradable polymer of claim 1 that is capable of forming a complex with negatively charged or neutral biologically active substances.
3. A positively chargeable biodegradable polymer of claim 2, wherein the negatively charged or neutral biologically active substances are selected from the group consisting of DNA, RNA, proteins, and small molecule therapeutics.
4. A positively chargeable biodegradable polymer of claim 2 or 3, wherein the biodegradable polymer is capable of complexing 20-60% by weight of the negatively charged or neutral biologically active substance.
5. A positively chargeable biodegradable polymer of claim 1, wherein the biodegradable polymer has between about 5 and about 2,000 phosphoramidate groups.
6. A positively chargeable biodegradable polymer of claim 1, wherein the biodegradable polymer has a molecular weight of between about 1000 and 1,000,000.
7. A positively chargeable biodegradable polymer of claim 1, according to

Formula I:



FORMULA I

wherein:

R_1 is a divalent organic moiety that is aliphatic, aromatic or heterocyclic;

R_2 and R_3 are each independently selected from the group consisting of hydrogen, alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl;

5 each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more positively chargeable functional groups; and

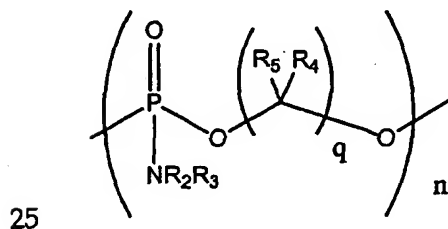
n is 5 to 2000.

8. A positively chargeable biodegradable polymer of claim 7, wherein non-
10 hydrogen occurrences R_2 and R_3 are substituted with one or more charged groups selected from the group consisting of primary amine, secondary amine, tertiary amine, quaternary amine.

9. A positively chargeable biodegradable polymer of claim 7, wherein one or
15 more of R_1 , R_2 or R_3 is substituted with one or more groups capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance.

10. A positively chargeable biodegradable polymer of claim 9, wherein the
20 group capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance is a lysosomalytic agent, an amphiphilic peptide, a steroid derivative.

11. A positively chargeable biodegradable polymer of claim 7 according to formula II:



FORMULA II

wherein

n, R₂ and R₃ are as defined in claim 7;

R₄ and R₅ are each independently selected from the group consisting of hydrogen, alkyl, cycloalkyl, alkoxy, aryl, heteroaryl, heteroalicyclic, aralkyl, a steroid derivative; and q is an integer from about 1 to about 5.

5

12. A positively chargeable biodegradable polymer composition comprising:

(a) at least one biologically active substance; and

(b) A positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.

10

13. A positively chargeable biodegradable polymer composition of claim 9, wherein the biologically active substance(s) are negatively charged or neutral biologically active substances.

15

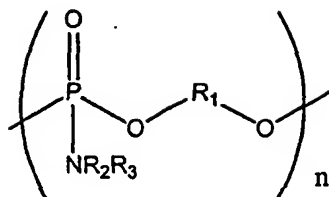
14. A positively chargeable biodegradable polymer composition of claim 13, wherein the negatively charged or neutral biologically active substances are selected from the group consisting of DNA, RNA, proteins, and small molecule therapeutics.

20

15. A positively chargeable biodegradable polymer composition of any one of claims 12-14, wherein the biodegradable polymer is capable of complexing 20-60% by weight of the negatively charged or neutral biologically active substance.

25

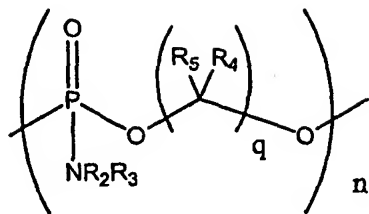
16. A positively chargeable biodegradable polymer composition of claim 12, wherein the positively chargeable biodegradable polymer is a polymer according to Formula I:



FORMULA I

wherein:

- 5 R_1 is a divalent organic moiety that is aliphatic, aromatic or heterocyclic;
 R_2 and R_3 are each independently selected from the group consisting of hydrogen, alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl;
 each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more positively chargeable functional groups; and
 - 10 n is 5 to 2000.
17. A positively chargeable biodegradable polymer composition of claim 16, wherein non-hydrogen occurrences R_2 and R_3 are substituted with one or more charged groups selected from the group consisting of primary amine, secondary amine, tertiary amine, quaternary amine.
 - 15
 18. A positively chargeable biodegradable polymer of claim 16, wherein one or more of R_1 , R_2 or R_3 are substituted with one or more groups capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance.
 - 20
 19. A positively chargeable biodegradable polymer of claim 18, wherein the group capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance is a lysosomalytic agent, an amphiphilic peptide, a steroid derivative.
 - 25
 20. A positively chargeable biodegradable polymer of claim 16 according to formula II:



FORMULA II

wherein

n , R_2 and R_3 are as defined in claim 16;

- 5 R_4 and R_5 are each independently selected from the group consisting of hydrogen, alkyl, cycloalkyl, alkoxy, aryl, heteroaryl, heteroalicyclic, aralkyl, a steroid derivative; and q is an integer from about 1 to about 5.

21. A method of preparing a positively chargeable biodegradable polymer
10 comprising the steps of:

polymerizing at least two monomers to form a polymer with at least one phosphoester linkage in the polymer backbone;

- 15 reacting the polymer with a primary or secondary amine having a positively chargeable group or a substituent that can be functionalized to a positively chargeable group under conditions conducive to the formation of a positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.

20

22. A method of preparing a positively chargeable biodegradable polymer of claim 21 wherein the positively chargeable biodegradable polymer is capable of forming a complex with one or more biologically active substances.

- 25 23. A method of preparing a positively chargeable biodegradable polymer of claim 21, wherein the biologically active substance(s) are selected from the group consisting of DNA, RNA, proteins, and small molecule therapeutics.

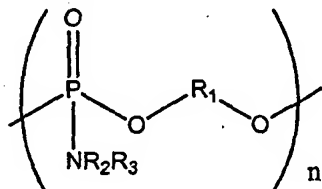
24. A method of preparing a positively chargeable biodegradable polymer of claim 22, wherein the biodegradable polymer is capable of complexing 20-60% by weight of the negatively charged or neutral biologically active substance.

5

25. A method of preparing a positively chargeable biodegradable polymer of claim 21, wherein the biodegradable polymer has between about 5 and about 2,000 phosphoramidate groups.

10 26. A method of preparing a positively chargeable biodegradable polymer of claim 21, wherein the biodegradable polymer has a molecular weight of between about 1000 and 1,000,000.

15 27. A method of preparing a positively chargeable biodegradable polymer of claim 21, according to Formula I:



FORMULA I

wherein:

20 R_1 is a divalent organic moiety that is aliphatic, aromatic or heterocyclic;
 R_2 and R_3 are each independently selected from the group consisting of hydrogen, alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl;
 each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more positively chargeable functional groups; and
 25 n is 5 to 2000.

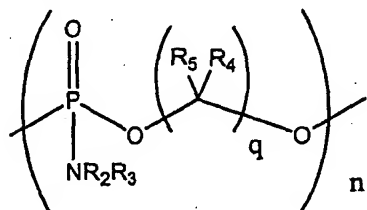
28. A method of preparing a positively chargeable biodegradable polymer of claim 27, wherein non-hydrogen occurrences R_2 and R_3 are substituted with one or more

charged groups selected from the group consisting of primary amine, secondary amine, tertiary amine, quaternary amine.

29. A method of preparing a positively chargeable biodegradable polymer of claim 27, wherein one or more of R_1 , R_2 or R_3 is substituted with one or more groups capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance.

30. A method of preparing a positively chargeable biodegradable polymer of claim 29, wherein the group capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance is a lysosomalytic agent, an amphiphilic peptide, a steroid derivative.

31. A method of preparing a positively chargeable biodegradable polymer of claim 27 according to formula II:



FORMULA II

wherein

n , R_2 and R_3 are as defined in claim 27;
 R_4 and R_5 are each independently selected from the group consisting of hydrogen, alkyl, cycloalkyl, alkoxy, aryl, heteroaryl, heteroalicyclic, aralkyl, a steroid derivative; and q is an integer from about 1 to about 5.

32. A method of preparing a positively chargeable biodegradable polymer composition comprising the steps of:

providing a positively chargeable biodegradable polymer comprising at least one phosphoester linkage in the polymer backbone and at least one positively chargeable

group wherein the positively chargeable group is a substituent of a side chain attached to the polymer backbone through a phosphoramidate linkage.

contacting the positively chargeable biodegradable polymer with a biologically active substance under conditions conducive to the formation of a complex comprising the positively chargeable biodegradable polymer and the biologically active substance.

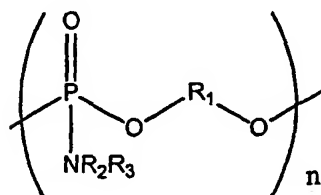
33. A method of preparing a positively chargeable biodegradable polymer composition of claim 32, wherein the negatively charged or neutral biologically active substances are selected from the group consisting of DNA, RNA, proteins, and small molecule therapeutics.

34. A method of preparing a positively chargeable biodegradable polymer composition of claim 32 or 33, wherein the biodegradable polymer is capable of complexing 20-60% by weight of the negatively charged or neutral biologically active substance.

35. A method of preparing a positively chargeable biodegradable polymer composition of claim 32, wherein the biodegradable polymer has between about 5 and about 2,000 phosphoramidate groups.

36. A method of preparing a positively chargeable biodegradable polymer composition of claim 32, wherein the biodegradable polymer has a molecular weight of between about 1000 and 1,000,000.

37. A method of preparing a positively chargeable biodegradable polymer composition of claim 32, according to Formula I:



FORMULA I

wherein:

R_1 is a divalent organic moiety that is aliphatic, aromatic or heterocyclic;

R_2 and R_3 are each independently selected from the group consisting of hydrogen,
5 alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl;

each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more
positively chargeable functional groups; and

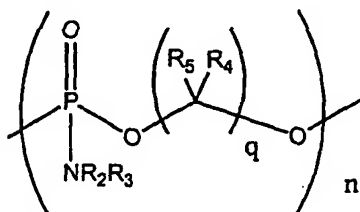
n is 5 to 2000.

10 38. A method of preparing a positively chargeable biodegradable polymer
composition of claim 37, wherein non-hydrogen occurrences R_2 or R_3 substituted with
one or more charged groups selected from the group consisting of primary amine,
secondary amine, tertiary amine, quaternary amine.

15 39. A method of preparing a positively chargeable biodegradable polymer
composition of claim 37, wherein R_1 or R_2 is substituted with one or more groups capable
of facilitating intracellular delivery of a negatively charged or neutral biologically active
substance.

20 40. A method of preparing a positively chargeable biodegradable polymer
composition of claim 39, wherein the group capable of facilitating intracellular delivery
of a negatively charged or neutral biologically active substance is a lysosomalytic agent,
an amphiphilic peptide, a steroid derivative.

25 41. A method of preparing a positively chargeable biodegradable polymer
composition of claim 37 according to formula II:



FORMULA II

wherein

n, R₂ and R₃ are as defined in claim 37;

R₄ and R₅ are each independently selected from the group consisting of hydrogen,
5 alkyl, cycloalkyl, alkoxy, aryl, heteroaryl, heteroalicyclic, aralkyl, a steroid derivative; and
q is an integer from about 1 to about 5.

42. A method for the controlled release of a biologically active substance
comprising the steps of:

10 providing a positively chargeable biodegradable polymer composition comprising:

(a) at least one biologically active substance; and

(b) A positively chargeable biodegradable polymer comprising at least one
phosphoester linkage in the polymer backbone and at least one positively chargeable
group wherein the positively chargeable group is a substituent of a side chain attached to
15 the polymer backbone through a phosphoramidate linkage;

contacting the composition in vivo or in vitro with a biological fluid, cell or tissue
under conditions conducive to the delivery of at least a portion of the biologically active
substance to the biological fluid, cell or tissue so that the biologically active substance is
released in a controlled manner.

20

43. A method of claim 42, wherein the biologically active substance is
released in-vivo.

44. A method of claim 42, wherein the biologically active substance is
25 released in-vitro.

45. A method of claim 42, wherein the biologically active substance is
released extracellularly.

30 46. A method of claim 42, wherein the biologically active substance is
released intracellularly.

47. A method of claim 42, wherein the biologically active substance(s) are selected from the group consisting of DNA, plasmid DNA, RNA, proteins, growth factors, drugs, small molecule therapeutics, viral DNA, biodegradable polymers.

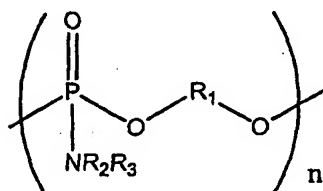
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48. A method of claim 47, wherein the biodegradable polymer is capable of complexing 20-60% by weight of the biologically active substance.

49. A method of claim 42, wherein the biodegradable polymer has between
10 about 5 and about 2,000 phosphoramidate groups.

50. A method of claim 42, wherein the biodegradable polymer has a molecular weight of between about 1000 and 1,000,000.

15 51. A method of claim 42, according to Formula I:



FORMULA I

wherein:

R_1 is a divalent organic moiety that is aliphatic, aromatic or heterocyclic;

20 R_2 and R_3 are each independently selected from the group consisting of hydrogen, alkyl, aryl, heteroaryl, heteroalicyclic, cycloalkyl, aralkyl or cycloalkylalkyl;

each non-hydrogen occurrence of R_2 and R_3 is substituted with one or more positively chargeable functional groups; and

n is 5 to 2000.

25

52. A method of claim 51, wherein non-hydrogen occurrences R_2 and R_3 are substituted with one or more charged groups selected from the group consisting of primary amine, secondary amine, tertiary amine, quaternary amine.

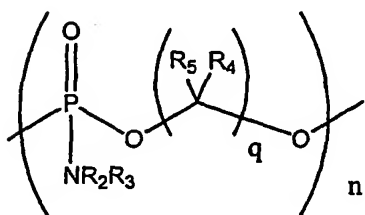
53. A method of claim 51, wherein R_1 or R_2 is substituted with one or more groups capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance.

5

54. A method of claim 53, wherein the group capable of facilitating intracellular delivery of a negatively charged or neutral biologically active substance is a lysosomal agent, an amphiphilic peptide, a steroid derivative or a cholesterol derivative.

10

55. A method of claim 51 according to formula II:



FORMULA II

wherein

n , R_2 and R_3 are as defined in claim 51;

15

R_4 and R_5 are each independently selected from the group consisting of hydrogen, alkyl, cycloalkyl, alkoxy, aryl, heteroaryl, heteroalicyclic, aralkyl, a steroid derivative; and q is an integer from about 1 to about 5.

20

56. A method of claim 42, wherein the biologically active substance(s) are growth factor(s).

25

57. A method of claim 42, wherein the biologically active substance(s) is selected from the group consisting of DNA sequences, genes, gene fragments, DNA encoding vaccines, therapeutic agents, cytokines, immunoadjuvants, cancer therapeutic agents, proteins, and combinations thereof

58. A method of claim 57, wherein the biologically active substance(s) is a DNA sequence, a gene or a gene fragment.

59. A method of claim 58, wherein the DNA sequence, gene or gene fragment
5 is administered in connection with gene therapy.

60. A method of claim 42 wherein the biologically active substance(s) modulates the immune response of the administered patient.

10 61. A method of claim 60, wherein the biologically active substance(s) is a protein vaccine or a DNA vaccine.

62. A method of claim 61, wherein the biologically active substance(s) is a DNA vaccine.
15

63. A method of claim 62, wherein the DNA vaccine comprises DNA encoding an antigen, DNA encoding a cytokine or a combination of DNA encoding an antigen and DNA encoding a cytokine.

20 64. A method of claim 63, wherein the cytokine is selected from Interleukin or interferon which can shift a patient's immune response toward either a T_H1 or T_H2 response.

65. A method of claim 64, wherein the cytokine is selected from interleukin-
25 12, interleukin-10, interleukin-5, interleukin-4, interferon-alpha or interferon-gamma.

66. A method of any one of claims 42 through 65 wherein the positively chargeable biodegradable polymer composition is delivered in vivo.

30 67. A method of claim 66 wherein the positively chargeable biodegradable polymer composition is delivered to a patient.

68. A method of claim 67 wherein the patient is a mammal.

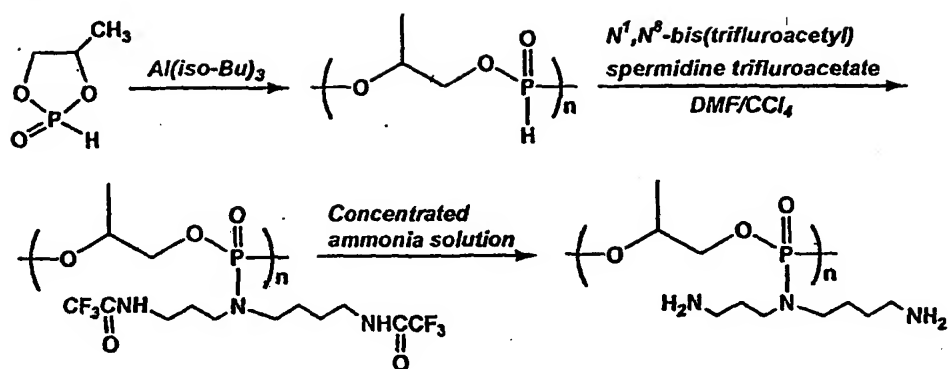
69. A method of claim 67 wherein the patient is a primate or human.

5

70. A method of any one of claims 67 through 69 in which the positively chargeable biodegradable polymer composition is delivered intramuscularly.

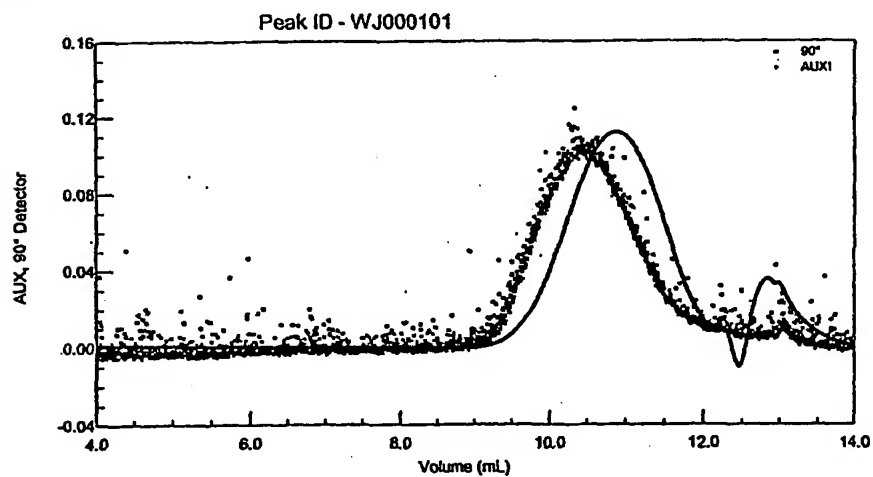
FIGURES:

Figure 1



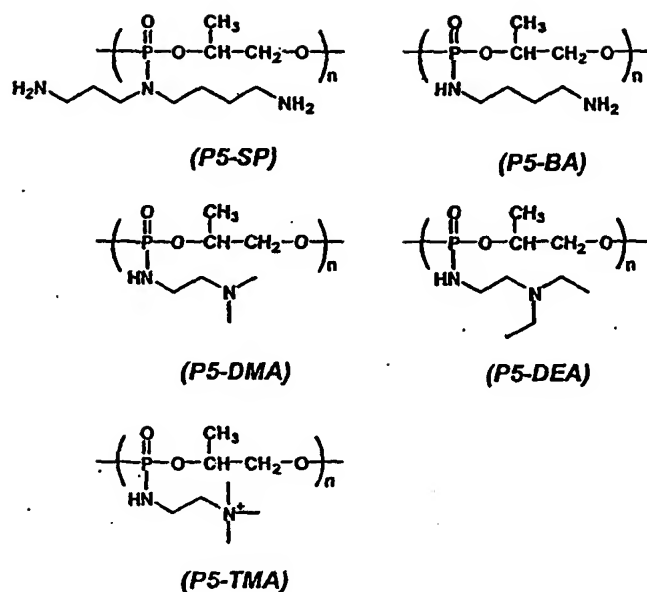
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Figure 2



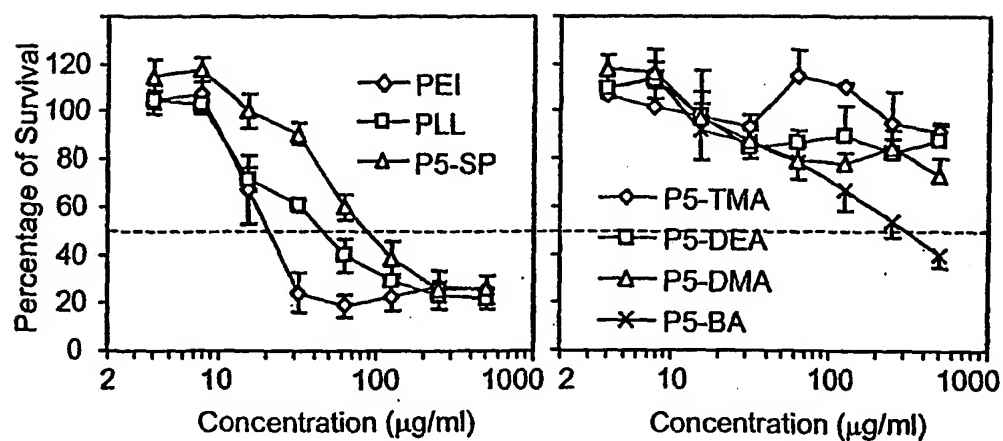
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Figure 3.



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Figure 4.



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Figure 5.



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Figure 6.

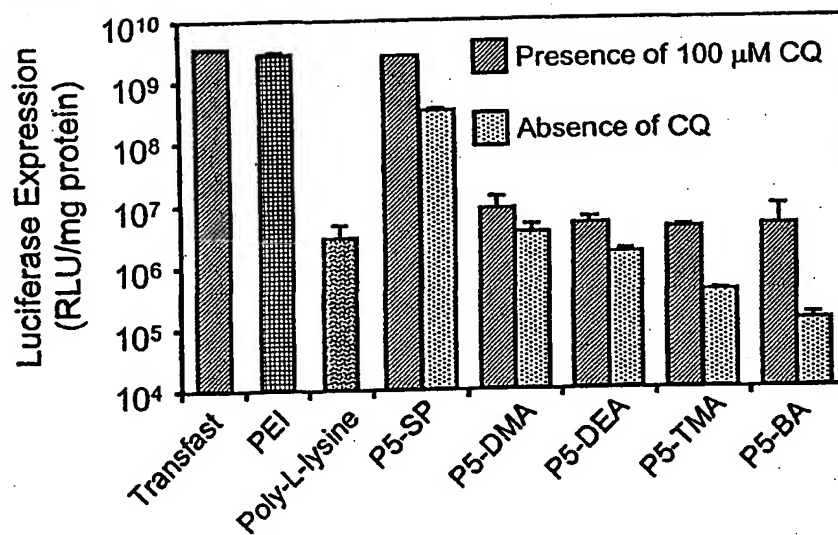


Figure 7.

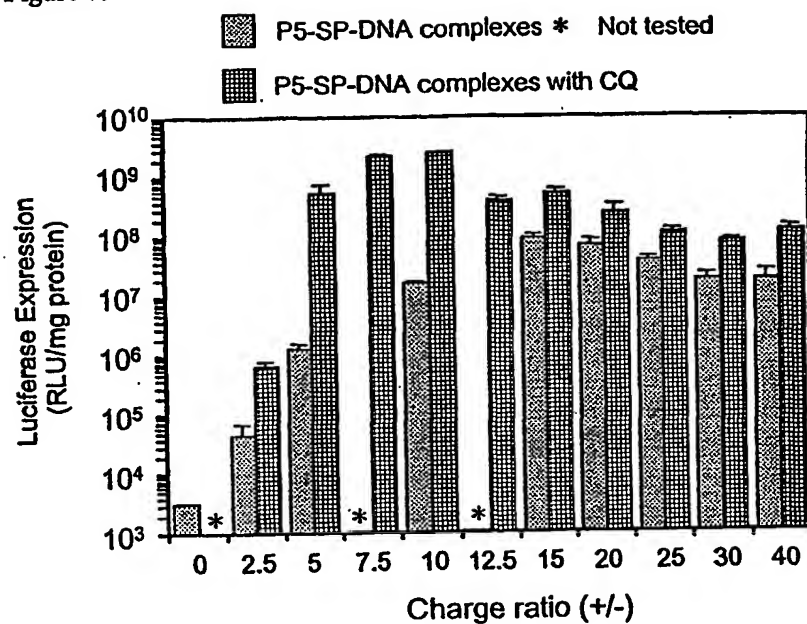


Figure 8.

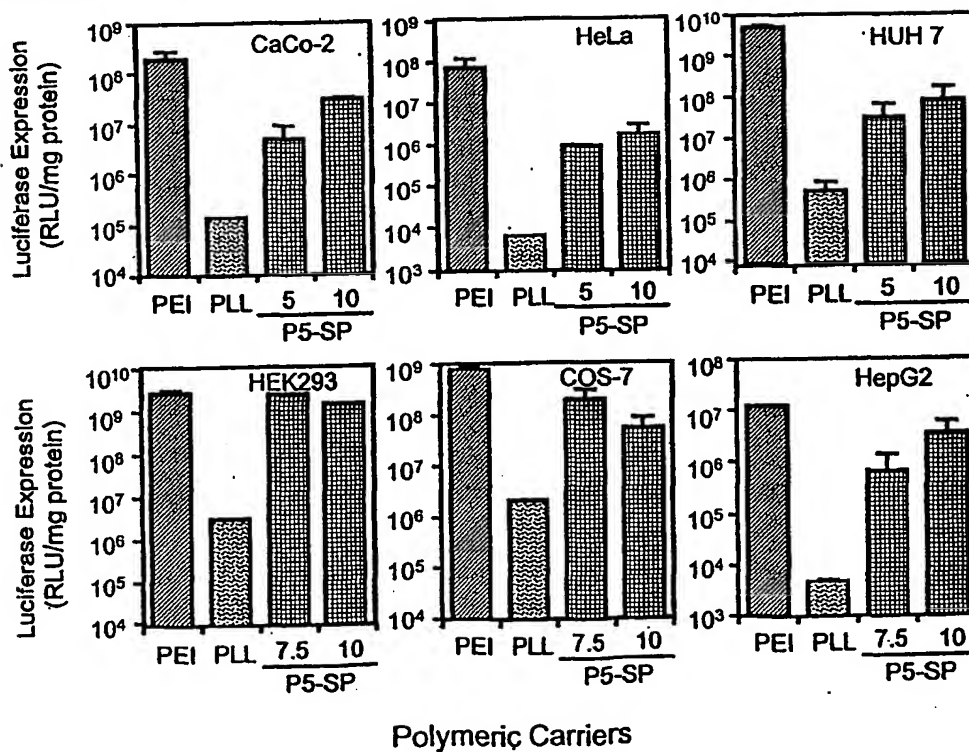
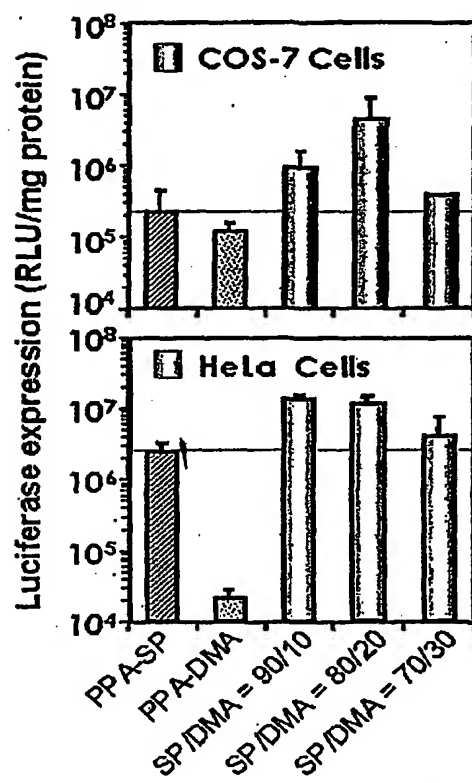


Figure 9



INTERNATIONAL SEARCH REPORT

International application No.

PCT/SG02/00091

A. CLASSIFICATION OF SUBJECT MATTER		
Int. Cl. ⁷ : C08G 79/04, A61K 47/48, A61P 21/06, 11/06, 9/10, 1/08, 35/00, 11/02, 1/12, 1/10		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC: C08G 79/04, A61K 47/48		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
WPAT & JAPIO (Search terms: phosphoester, biodegradable)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 194 581 A (LEONG) 16 March 1993 See column 4 line 19 to column 5 line 25, column 6 lines 29-68 and column 7 lines 36-55	1-70
X	US 5 952 451 A (ZHAO) 14 September 1999 See column 4 line 55 to column 6 line 30 and column 16 lines 40-54	1-70
X	US 6 166 173 A (MAO et al.) 26 December 2000 See claims 1, 5, 75 and 78	1-70
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C <input checked="" type="checkbox"/> See patent family annex		
<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>		
Date of the actual completion of the international search 14 June 2002		Date of mailing of the international search report 24 JUN 2002
Name and mailing address of the ISA/AU AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA E-mail address: pct@ipaustralia.gov.au Facsimile No. (02) 6285 3929		Authorized officer ALBERT S. J. YONG Telephone No : (02) 6283 2160

INTERNATIONAL SEARCH REPORT

International application N .

PCT/SG02/00091

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Categ ry*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim N .
X	WO 98/46286 A (JOHNS HOPKINS UNIVERSITY SCHOOL OF MEDICINE) 22 October 1998 See claims 1, 30 and 63	1-70
X	WO 98/48859 A (GUILFORD PHARMACEUTICALS INC.) 5 November 1998 See claim 1	1-70
X	WO 99/00446 A (GUILFORD PHARMACEUTICALS INC.) 7 January 1999 See page 8 line 17 to page 10 line 4, claims 1 and 20.	1-11, 21-31
X	WO 00/19976 A (GUILFORD PHARMACEUTICALS INC.) 13 April 2000 See page 11 lines 23-25 and claims 1, 15, 28 and 43.	1-70
X	WO 00/57852 A (GUILFORD PHARMACEUTICALS INC.) 5 October 2000 See page 18 line 21 to page 19 line 32, claims 1 and 17	1-70

International application N .

Information on patent family members

PCT/SG02/00091

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member					
US	5194581	CA	2011171	EP	386757	JP	3128938
		US	5256765				
US	5952451	AU	82611/98	EP	990008	US	6028163
		WO	9900446				
US	6166173	AU	69449/98	BR	9809390	EP	971969
		HU	200001412	NO	994803	NZ	500674
		WO	9844020	US	6376644		
WO	9846286	AU	71206/98	US	5912225	US	6238687
WO	9848859	AU	71771/98	BR	9809017	EP	980269
		HU	200001299	NO	995301	PL	336596
WO	9900446	AU	82611/98	EP	990008	US	6028163
		US	5952451				
WO	200019976	AU	62833/99	EP	1117441	US	6153212
WO	200057852	AU	200037625	BR	200009213	CZ	20013260
		EP	1185249	NO	20014662		
END OF ANNEX							